



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-642-214
Job Sheet 192250



Part No: D206-642-214

Job Qty: 1 pcs

Part Name: Skidtube RH, High Gear, Thru-Bolt, Std Wearplates (2" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/20/19

Job Tracking No:

Due Date: 4/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV Q SHEET 27 IPP Rev:K 05.07.14 ECN 847 & 901; Add Tow Ring and GHW Kit KJ/CP/JLM IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M EC verified by: JLM IPP rev N 10.11.29 per IIN rev N DD verified by: JLM IPP REV:O 11.11.17 PER IIN REVO DD VERF; EC IPP Rev:P 12.11.21 ECN12-679 DD verf:JLM IPP Rev:Q 14.04.24 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/10/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S174658



Part: D206-642-214

Job No: 192250

Serial No/Batch: S174658

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, TC STC SH98 -

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	4/10/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	DAS 69 9-89
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS 69 9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	4/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
135	DC - 1 - B4B	1 pcs	4/10/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	DAS APR 26 2019
140	QC 21 - FG	1 pcs	4/10/19	0.00 0.00	QC 21 - FG - 21	21 9-89
					QC 21 - FG - 70	9-89
					QC 21 - SA - 53	APR 26 2019
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPPD206-642-214 Location : FG083						
135 - (Document Control) Photocopy bluefile & type labels per PPP206-642-214 CHG008						
140 - (QC21- Final Inspection - Work Order Release)						
DAS 21 9-89						

009329

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-44A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	Fm123265-2
D206-642-241	Replacement Skidtube, High Gear with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5168274
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165765
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5148412
D2665-2	Saddle, RH, Fwd, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157200
D2666-2	Saddle, RH, Fwd, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F108850
D2667-2	Saddle, RH, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F17810
D2668-2	Saddle, RH, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F101764
D2712	Set Screw	5 pcs (5 ea)	110-Packaging 1 - Pick Kit	5059551
D2884	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101436
D2885	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5174203
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114083
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5166694
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149145
MS21042L6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149182
NAS1149C0463R	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124667
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5162884
NAS1149D0463J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5158585
NAS1149D0563J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5167648
NAS1149D0663J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093765
AN3-41A	Bolt	8 Ea (8 ea)	120-004	5166710
AN4-6A	Bolt	12 Ea (12 ea)	120-004	5134758
AN4C5A	Bolt	1 Ea (1 ea)	120-004	5057496
AN5-11A	Bolt	4 Ea (4 ea)	120-004	5144846
AN5-32A	Bolt	2 Ea (2 ea)	120-004	5058983-3
AN5-7A	Bolt	4 Ea (4 ea)	120-004	Fm123355

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN6-44A	2	113	0
	D206-642-241	1	4	0
	D206-651-041	1	3	0
	D2652	16	521	0
	D2665-2	1	3	0
	D2666-2	1	5	0
	D2667-2	1	4	0
	D2668-2	1	6	0
	D2712	5	523	0
	D2884	2	33	0
	D2885	2	18	0
	D3413-1	1	32	0
	MS21042L3	8	3,511	0
	MS21042L4	12	4,096	0
	MS21042L5	2	711	0
	MS21042L6	2	292	0
	NAS1149C0463R	1	367	0
	NAS1149D0363J	8	1,803	0
	NAS1149D0463J	24	6,472	0
	NAS1149D0563J	8	1,487	0
	NAS1149D0663J	4	794	0
	AN3-41A	8	179	0
	AN4-6A	12	1,082	0
	AN4C5A	1	32	0
	AN5-11A	4	175	0
	AN5-32A	2	385	0
	AN5-7A	4	3,153	0

M 19.04.16

120-004

Part Specifications

Specifications could not be found.

Plex 3/20/19 9:06 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -257	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-257	WEARSHOE KIT (REPLACES -247)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D4956-13	WEARSHOE (REPLACES D3535-13 + D3536-13)
23A					1	1	D4956-21	WEARSHOE (REPLACES D3535-21 + D3536-21)
24A					1	1	D4956-33	WEARSHOE (REPLACES D3535-33 + D3536-33)
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Date: 13.08.12